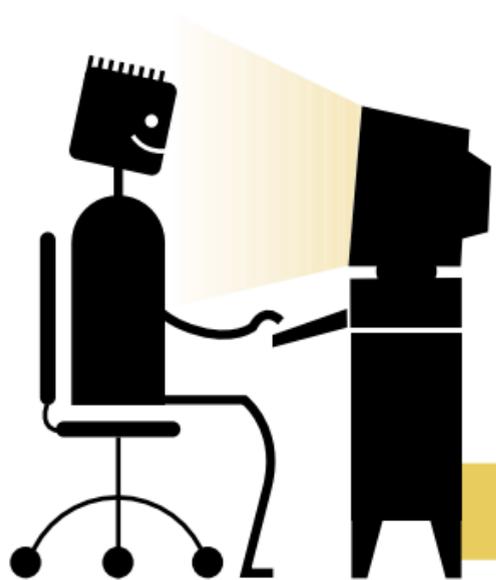


Supply Chain Watchdog



SCEM systems let users view their extended supply chain operations from a central point. SCEM applications extract data about users' warehouse-management, transportation and logistics, and inventory and execution systems for monitoring and simulation.

1 An end user sends an order to a supplier for 100 cans of blue paint to be shipped to auto factory.

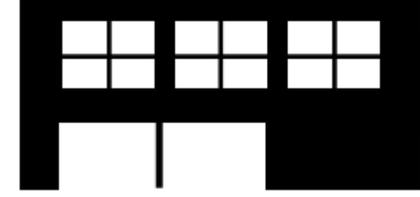
5 The SCEM system is alerted and automatically orders 20 cans from an alternate supplier to fill the order.



4 Supply transaction system sends a message that the order is 20 cans short.



6 The remaining 20 units are shipped to the factory.



6 The remaining 20 units are shipped to the factory.

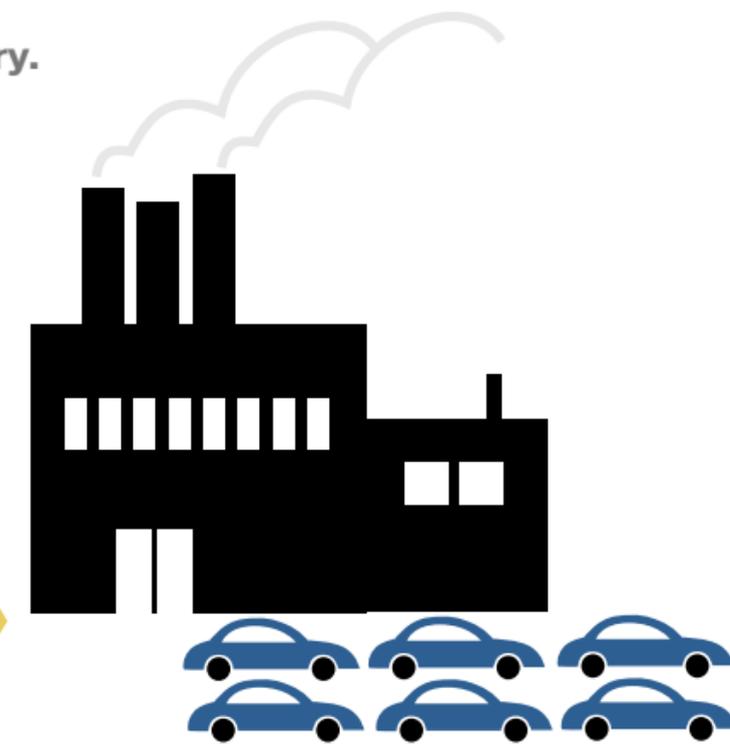


20 CANS SHIPPED



80 CANS SHIPPED

3 The supply warehouse is short on paint; it can ship only 80 cans.



7 The order is fulfilled.

2 The order is processed on a system with an attached SCEM application.

